











































Step 25









Step 27

Note:

If the arm is not moving freely, we can try to loosen the screw a little bit and shake the arm back and forth (not up and down), then tighten the screw again. (This act actually force the pivot ball to align in this correct position)

KM2 x 8 screw

















Step 35 (open Bag 12)























Step 44



You will see there is wobble between the gear body and the shaft, no worry that is normal and that is on purpose to have this play. We need this play to ensure the system is working smoothly and running quietly with the motor pinion.













Horizontal Battery config. (open bag 14)



