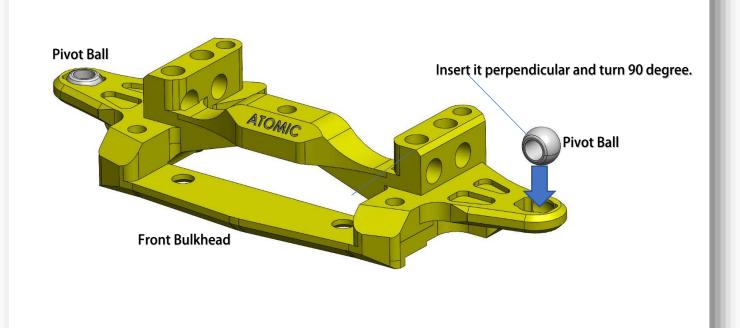
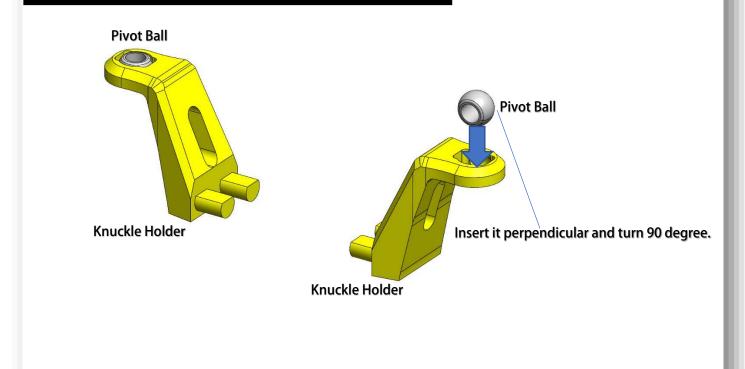


## Step 01 – Pivot Balls to Bulkhead

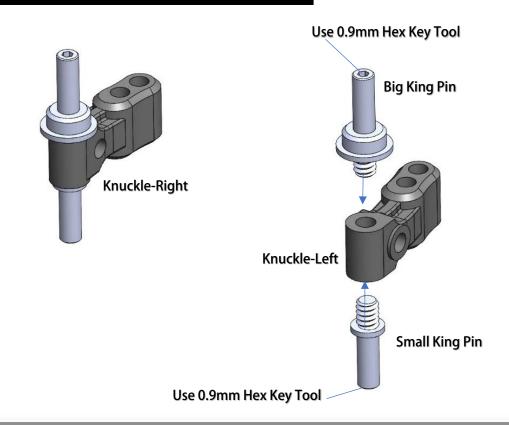


# Step 02 – Pivot Balls to Knuckle Holder

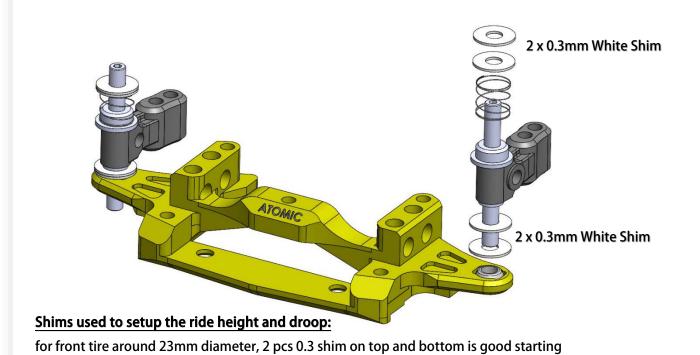




## Step 03 – King Pin and Knuckle



## Step 04 – Spring and Spacer



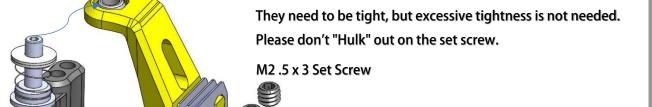
setup.



#### Step 05 – Camber Shim

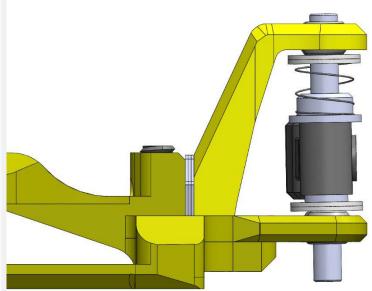
#### **Caution:**

If you tighten the set screw down too hard, it may damage the aluminum posts. Some wear is expected as the edge takes hold.





### Step 06 – Camber Angle



#### **Camber Shims for Camber Angle Adjustment:**

- $-4 \times 0.2 \text{mm shim} = 0 \text{ degree}$
- $-3 \times 0.2$ mm shim = 1 degree
- $-2 \times 0.2 \text{mm shim} = 2 \text{ degree}$
- $-1 \times 0.2 \text{mm shim} = 3 \text{ degree}$

Generally, more camber will result in more steering, we recommend starting at 3 x 0.2mm shim.



## Step 07 – Steering Plate

