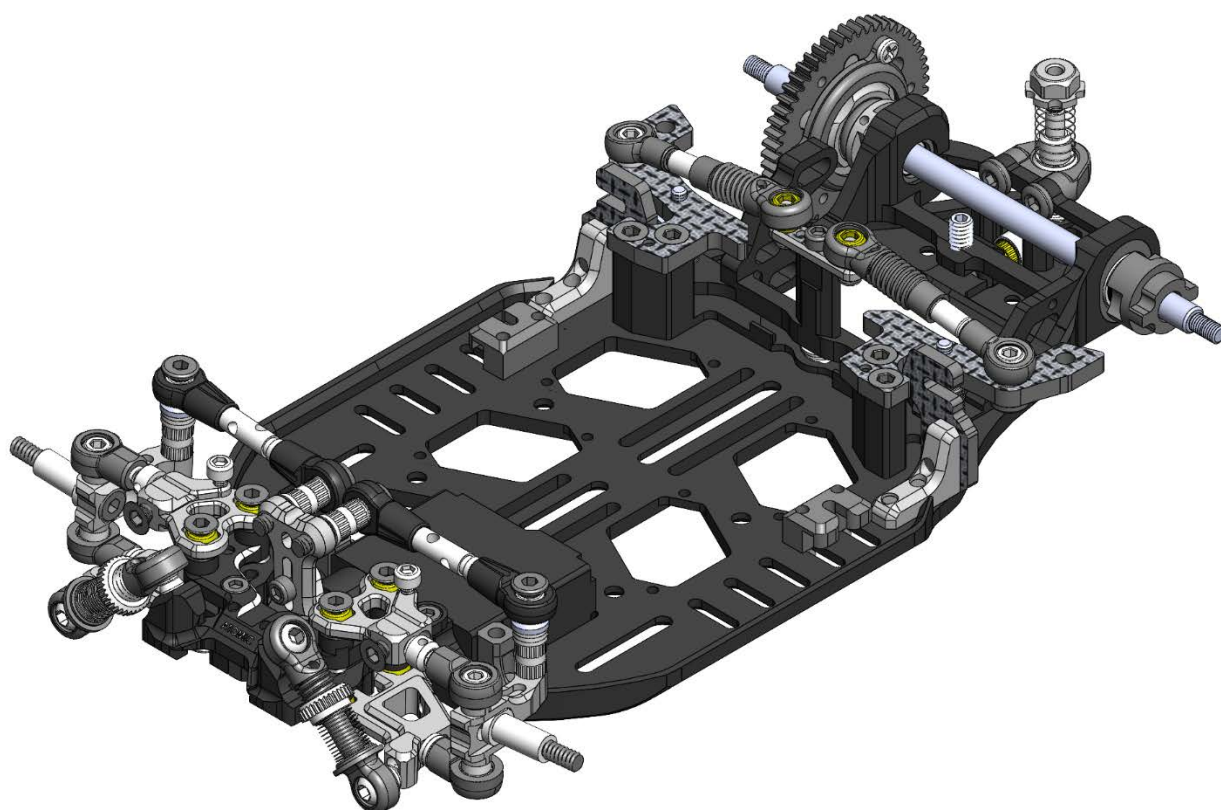
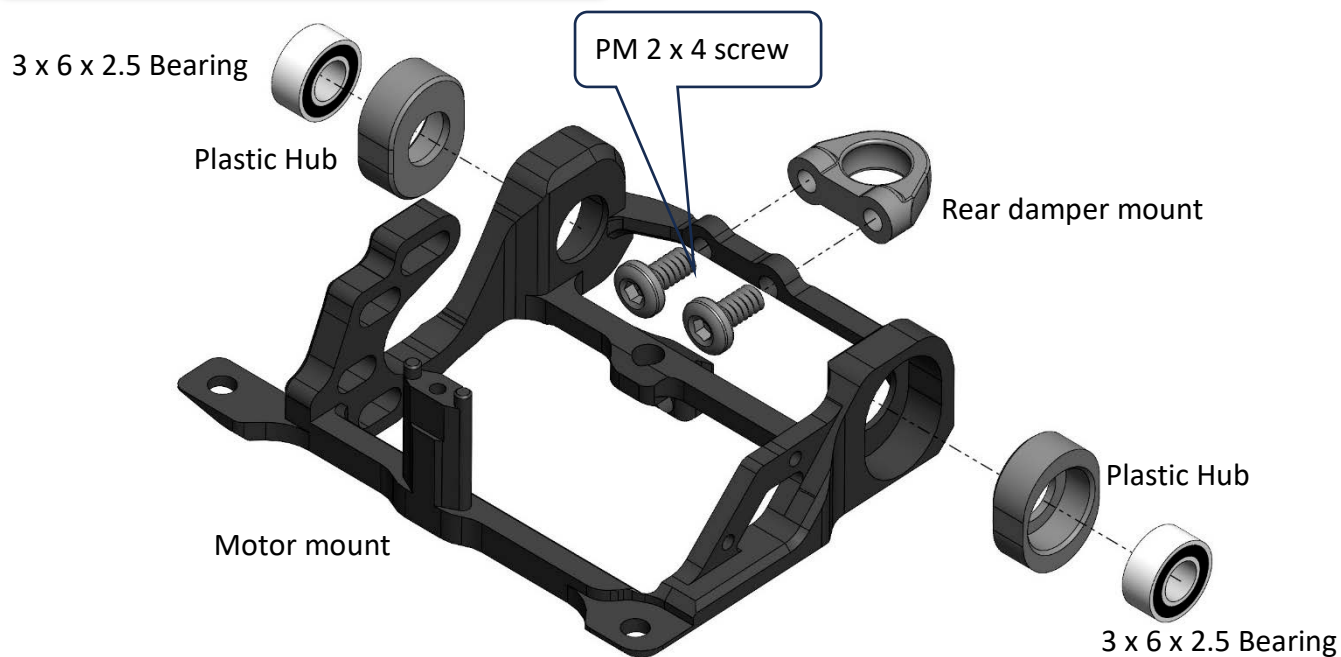


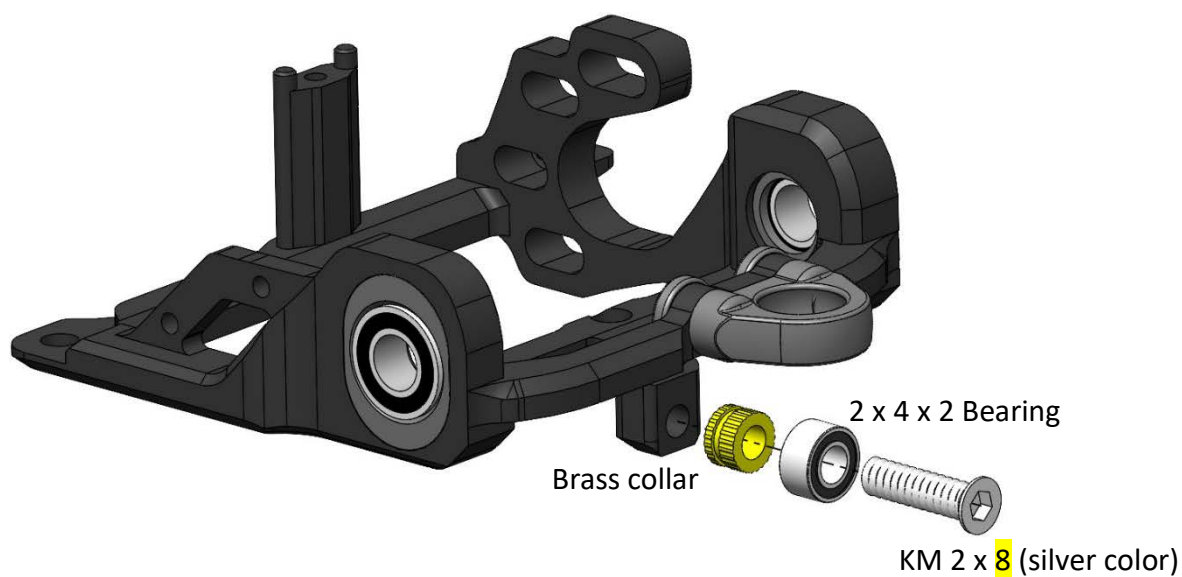
# MRX ULTRA



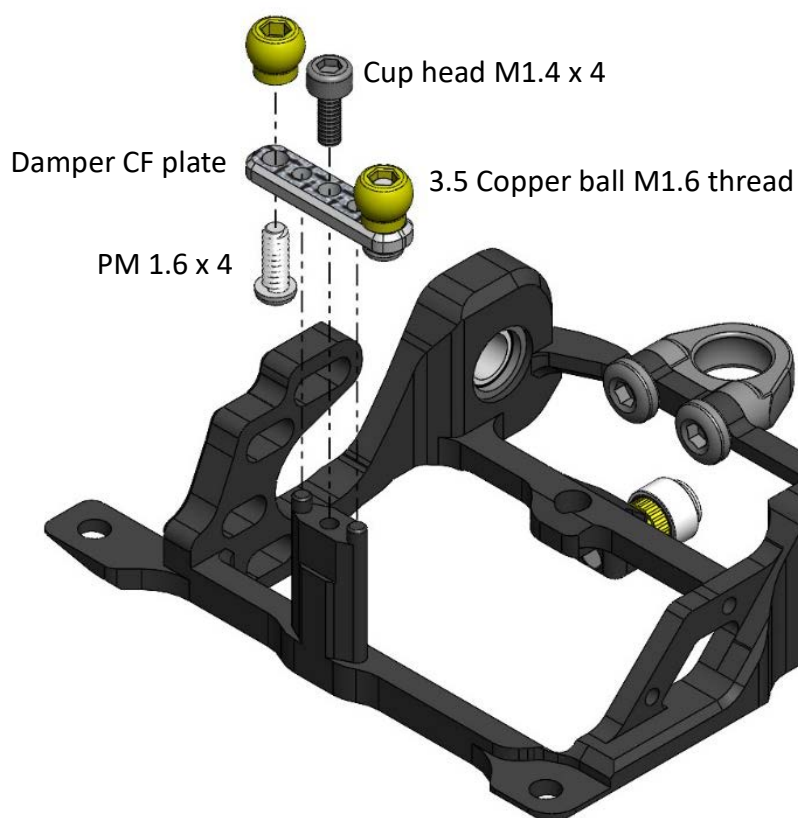
## Step 01 (open Bag 01 to 06)



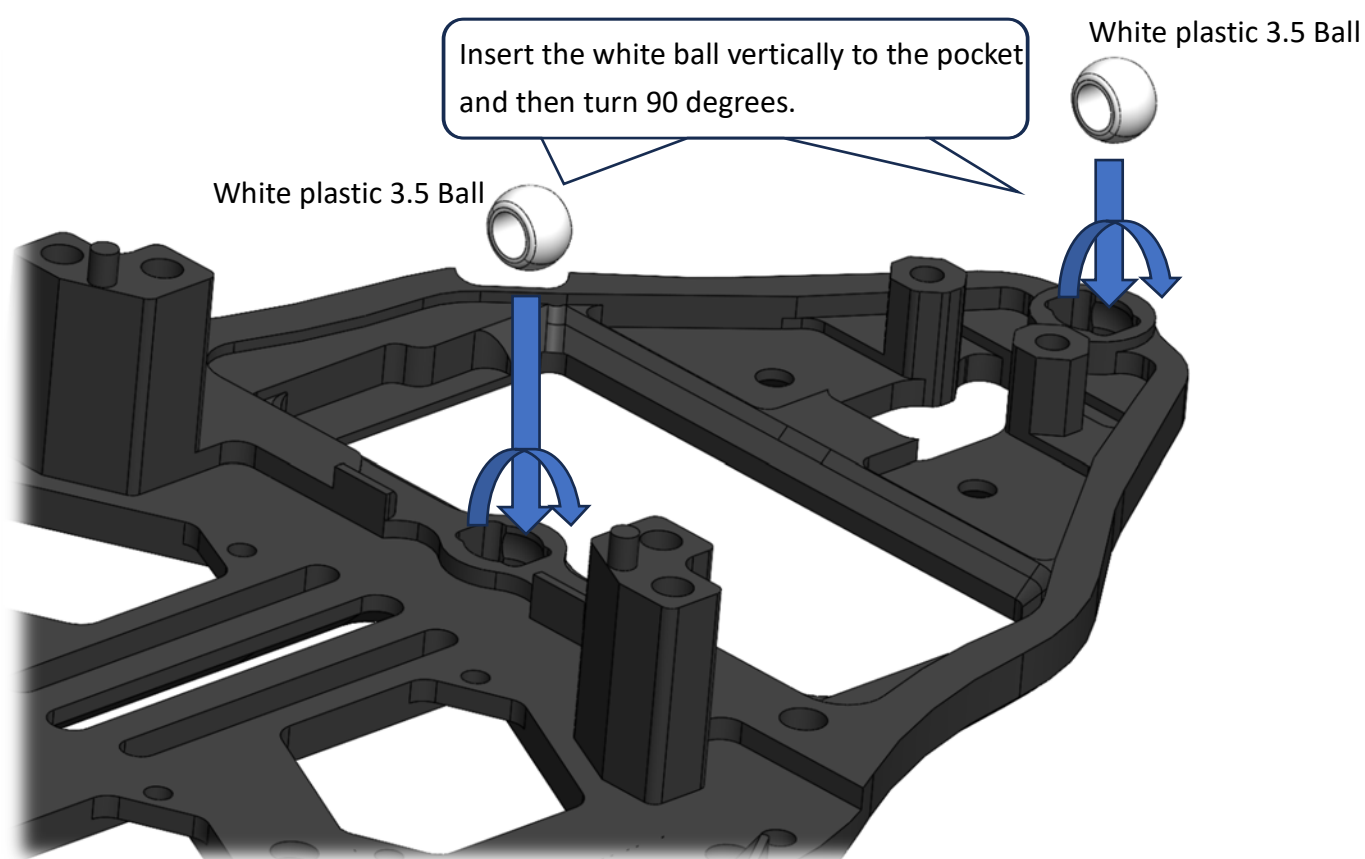
## Step 02



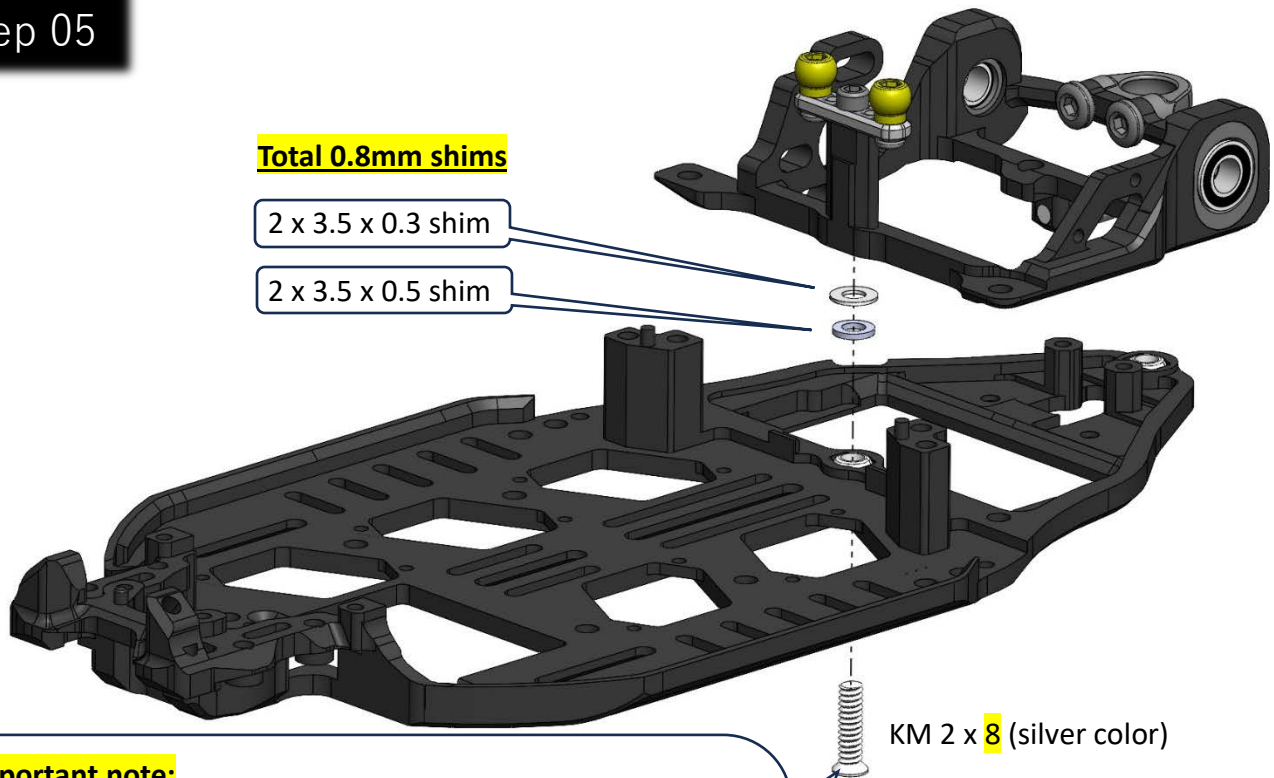
## Step 03



## Step 04



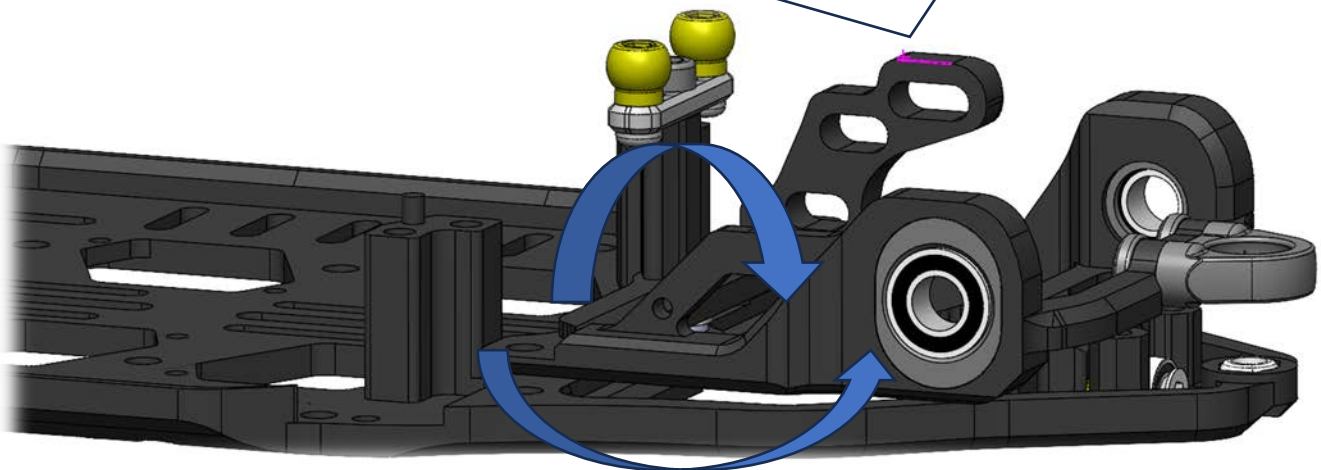
## Step 05

**Important note:**

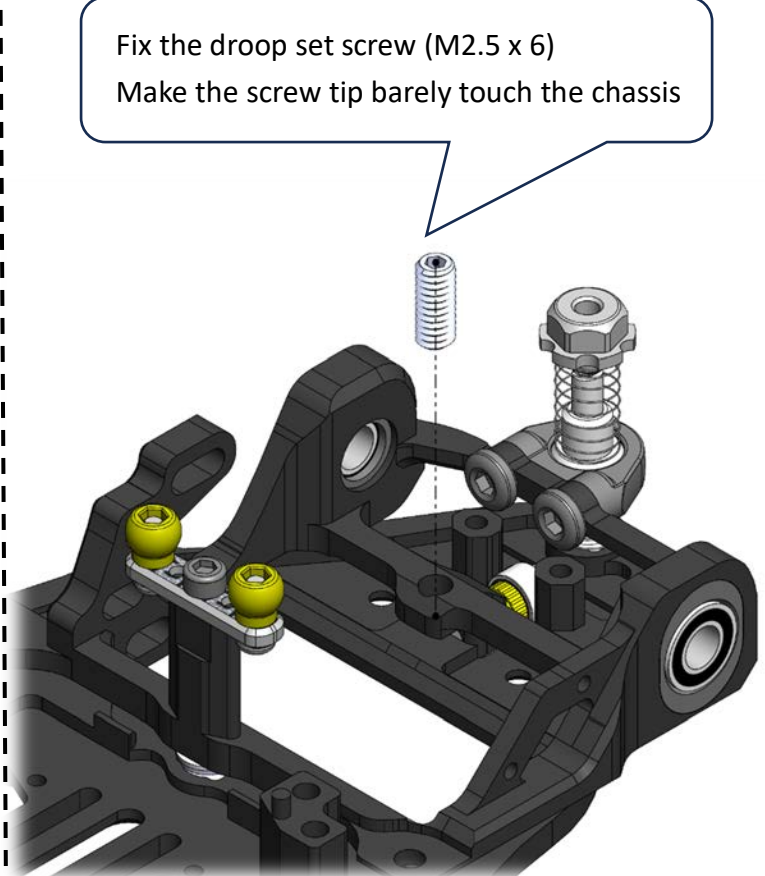
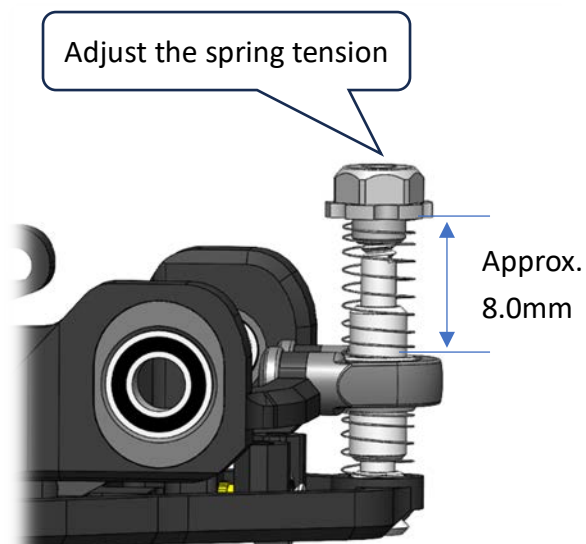
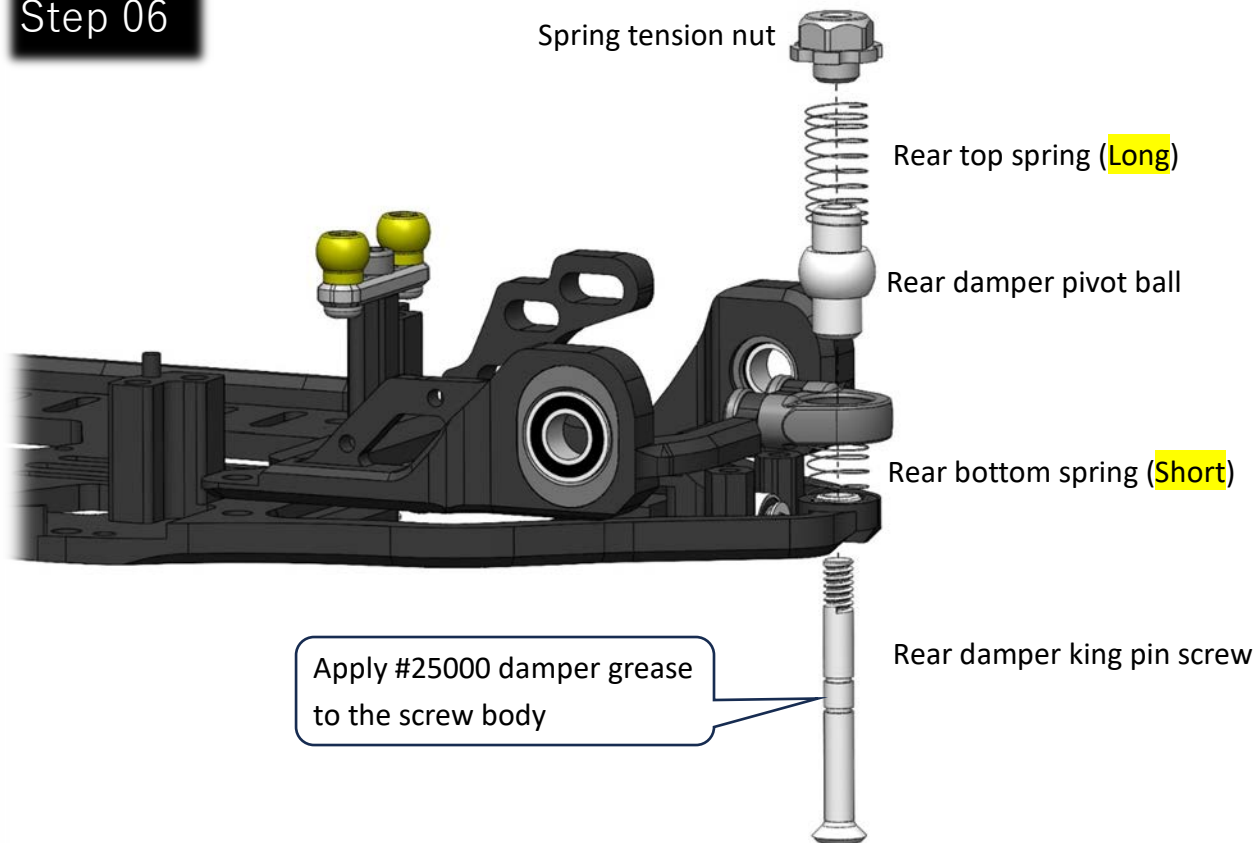
Slowly and gently secure this screw, we can allow little bit slop between shims, pivot ball and motor mount, also please make sure the screw head NOT squeezing the pivot ball otherwise it will damage the ball and make the pivot ball not rotating smoothly.

*In short words: don't fully tightened this screw and the glue on this screw will keep it in place.*

Check and make sure motor mount pivot able to rotate smoothly left and right, also up and down



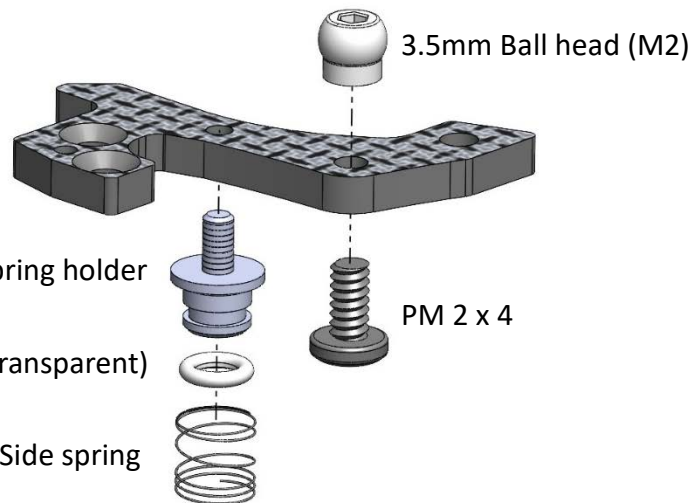
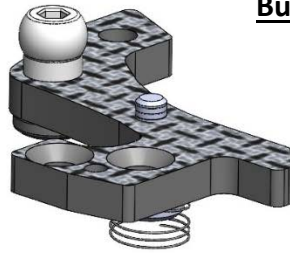
## Step 06





## Step 07

### Build both Left and Right wing



**Caution:**

Make sure to keep the spring holder perpendicular to the carbon plate when you fix it. And fully tighten it, we will adjust the tension and balance in later stage.

### Side spring holder

O-ring (transparent)

### Side spring

3.5mm Ball head (M2)

PM 2 x 4

**Side damper shaft:**

Apply #25000 grease and fully tightened it to the ball cap

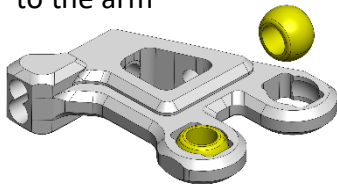
3.5 ball cap (M1.4)

Side damper tube

Fix the carbon wing by  
KM 2 x 4 screws

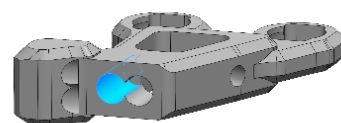
## Step 08 (Open Bag 07)

Insert copper balls  
to the arm



**KM 2 x 6 (w/ thread glue)**

If the arm is not moving smoothly after fully tightened the screw, loosen the screw a little bit and find a sweet spot that the arm move freely and as less slop as possible.



Using front hole (stock  
setup)

3.5 ball cap M2

0.5mm shim x 2

Cutter

Trim the ball cap

3.5mm

Use 0.9 hex tool to screw in  
the set screw (M2 x 6)

## Step 09

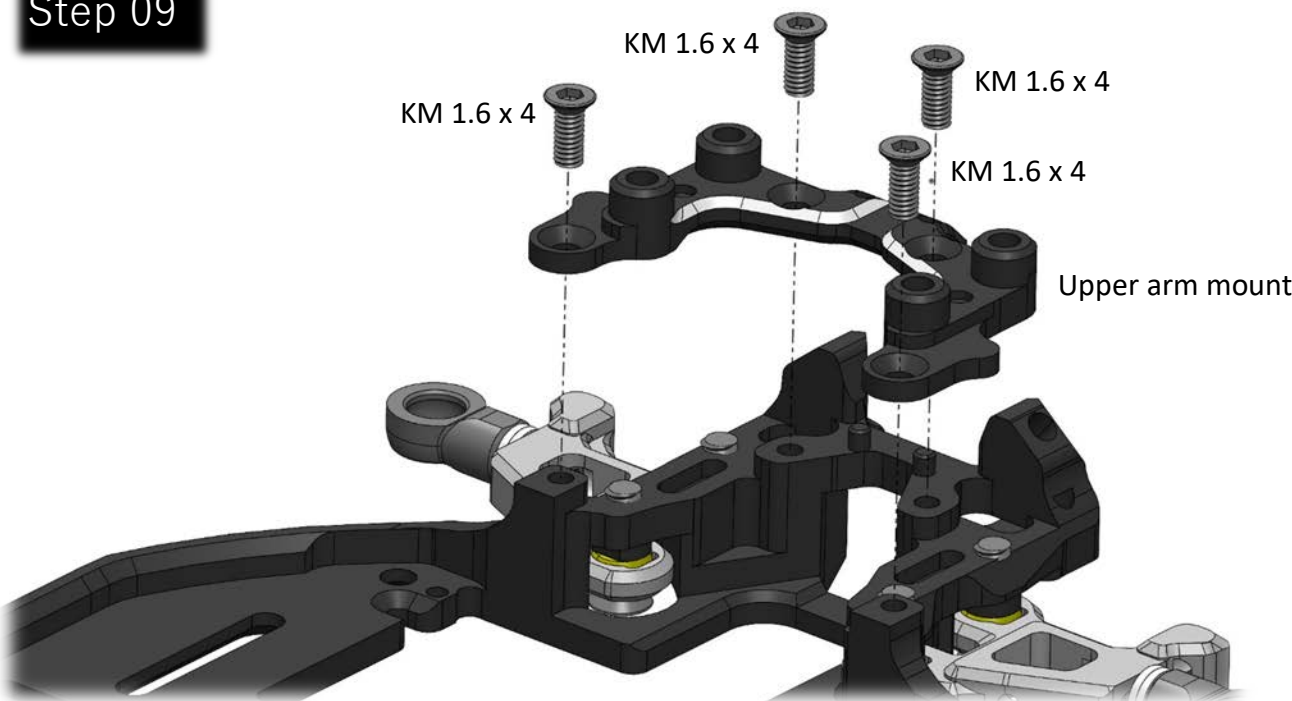
KM 1.6 x 4

KM 1.6 x 4

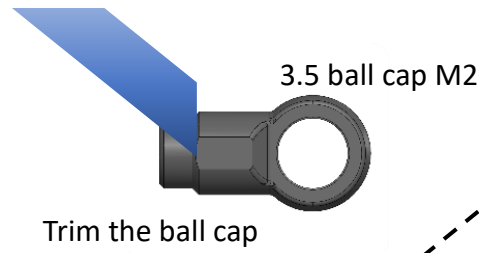
KM 1.6 x 4

KM 1.6 x 4

Upper arm mount



## Step 10



**Reverse Thread**  
Cup Head M2 screw



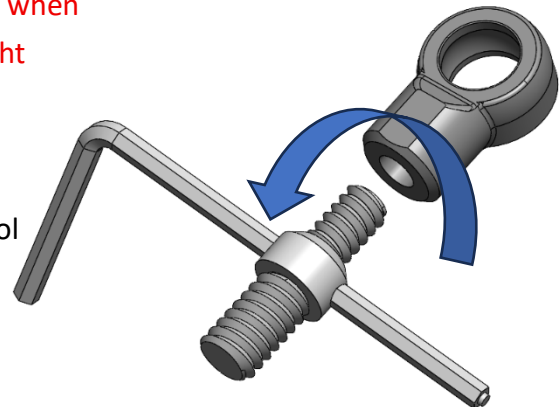
Use the **Reverse** thread M2 screw as a tool to make a reverse thread on the ball cap.

1. turn the screw anti-clockwise
2. tighten the screw all the way
3. then remove the screw

**Caution:**

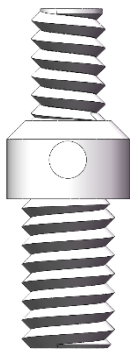
Keep the turnbuckle and ball cap straighten to each other when you screw in the turnbuckle, if not it will affect the left right balance of caster angle in later stage.

0.9mm hex tool



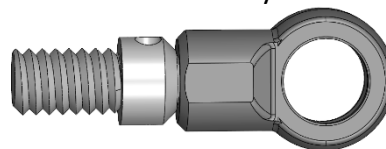
Screw the upper arm turnbuckle to the ball cap using **Reverse Thread** side.

**Reverse Thread** side (M2)



Normal Thread side (M2.5)

Screw in all the way





## Step 11

**KM 2 x 6 (w/ thread glue)**

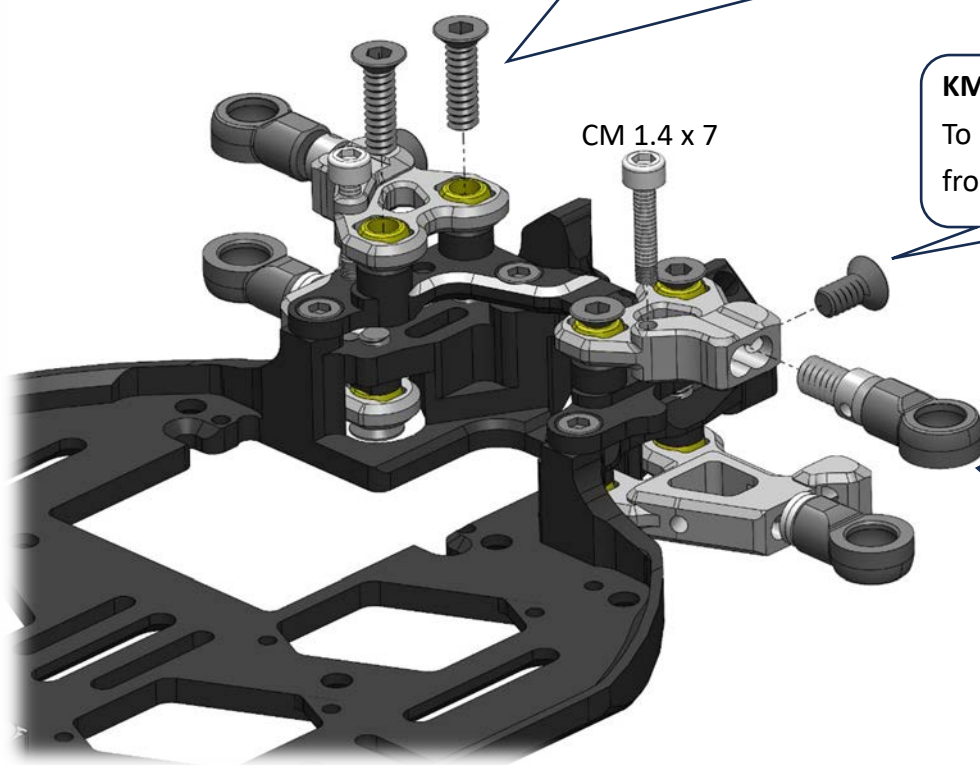
If the arm is not moving smoothly after fully tightened the screw, loosen the screw a little bit and find a sweet spot that the arm move freely and as less slop as possible.

**KM 2 x 4**

To hold the turnbuckle from wobble

CM 1.4 x 7

Using front hole (stock setup)



## Step 12 (Open Bag 08)

3.5mm Ball head (M2)

Front knuckle

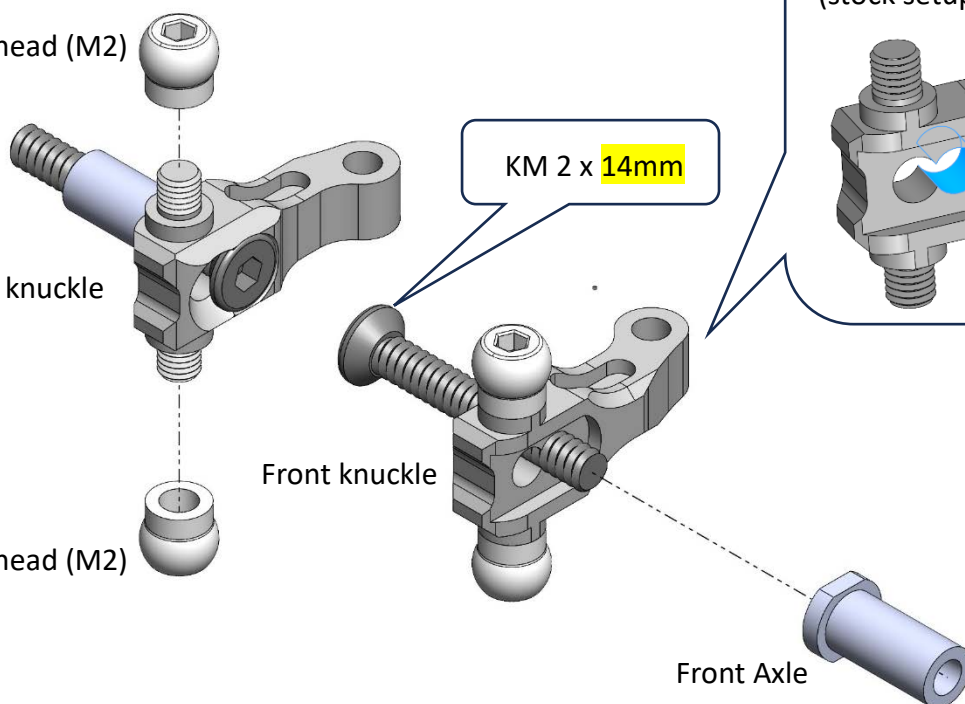
**KM 2 x 14mm**

Front knuckle

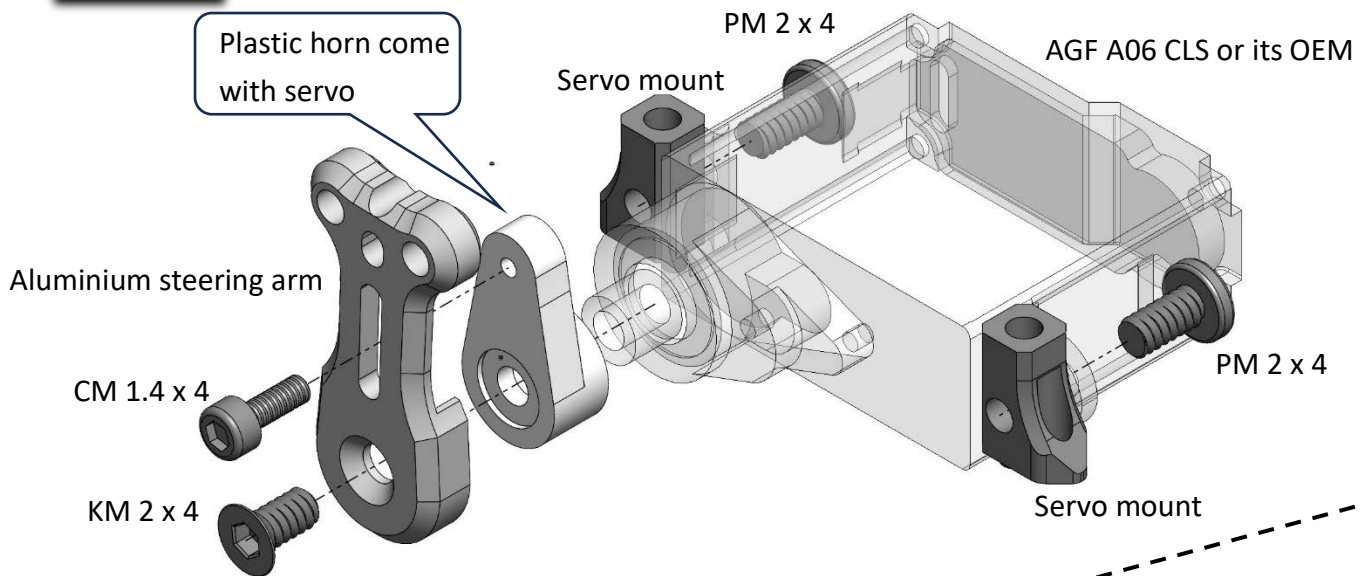
3.5mm Ball head (M2)

Using the rear hole (stock setup)

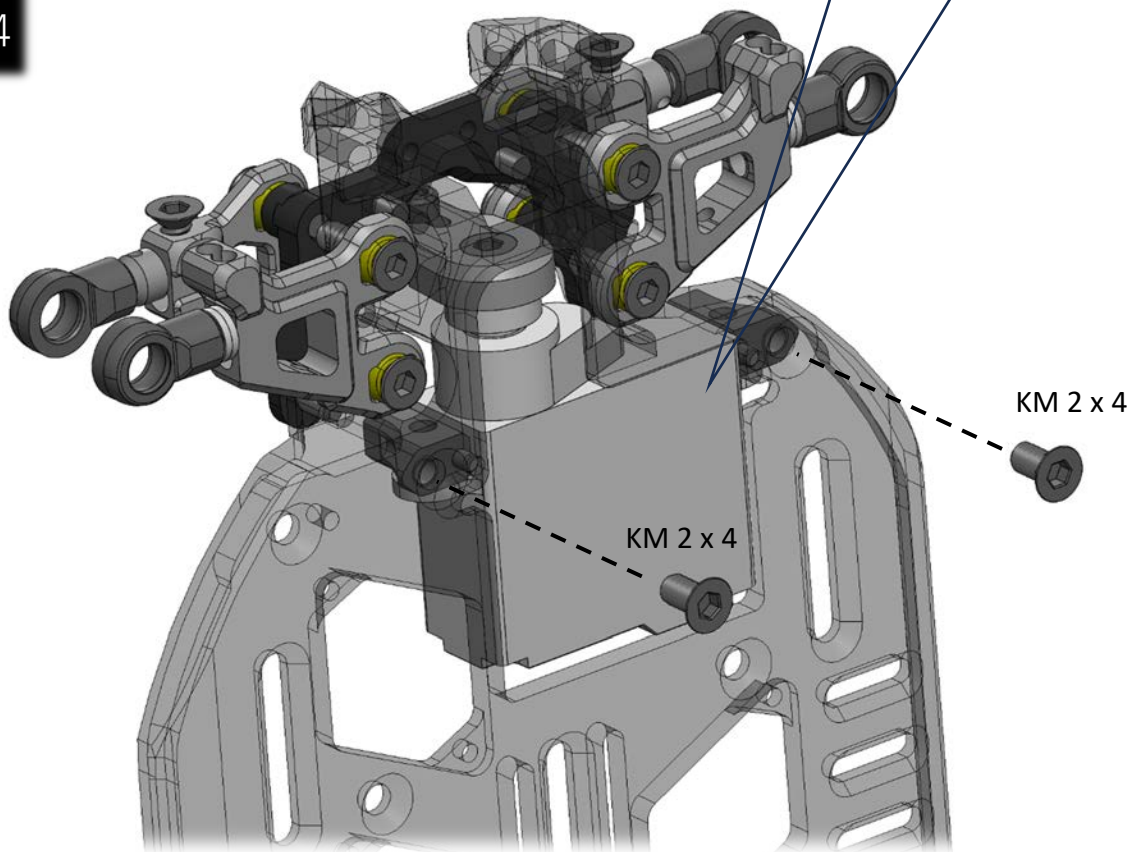
Front Axle



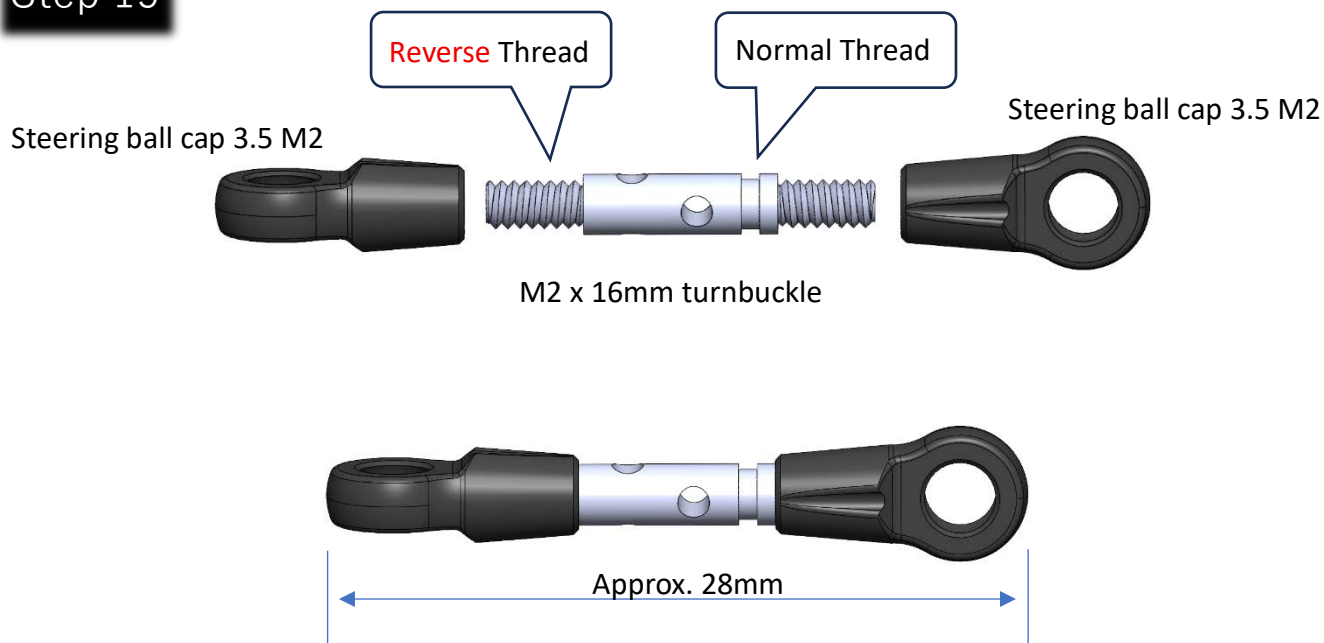
## Step 13



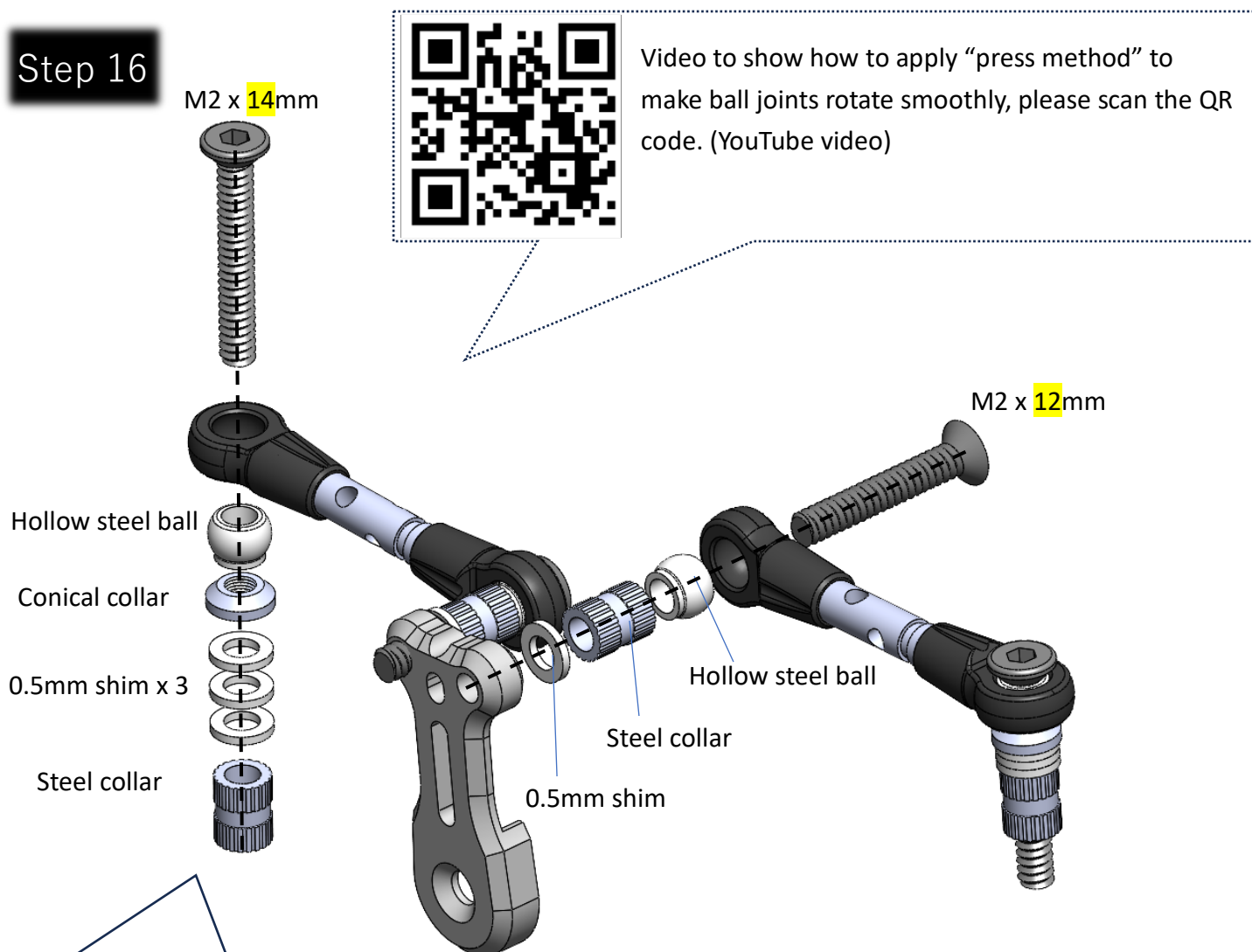
## Step 14



## Step 15



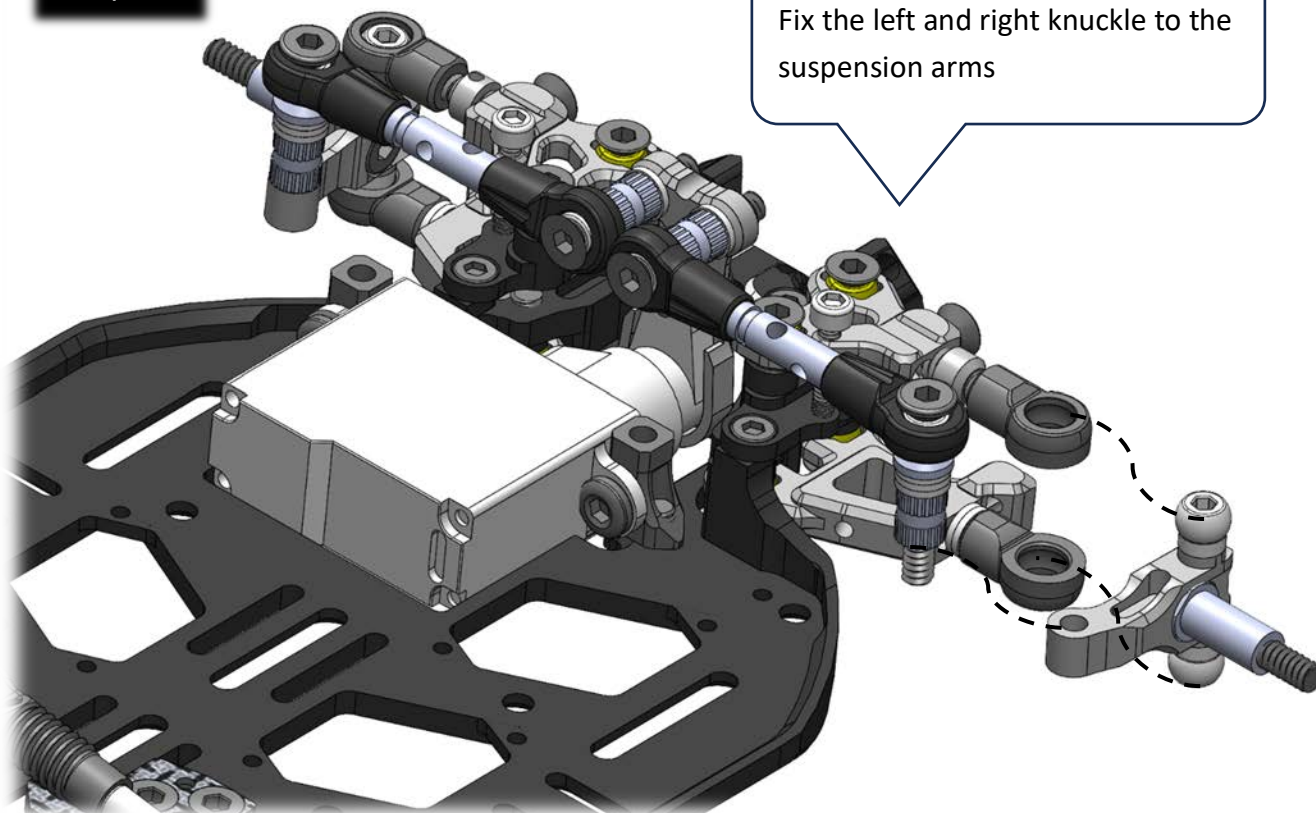
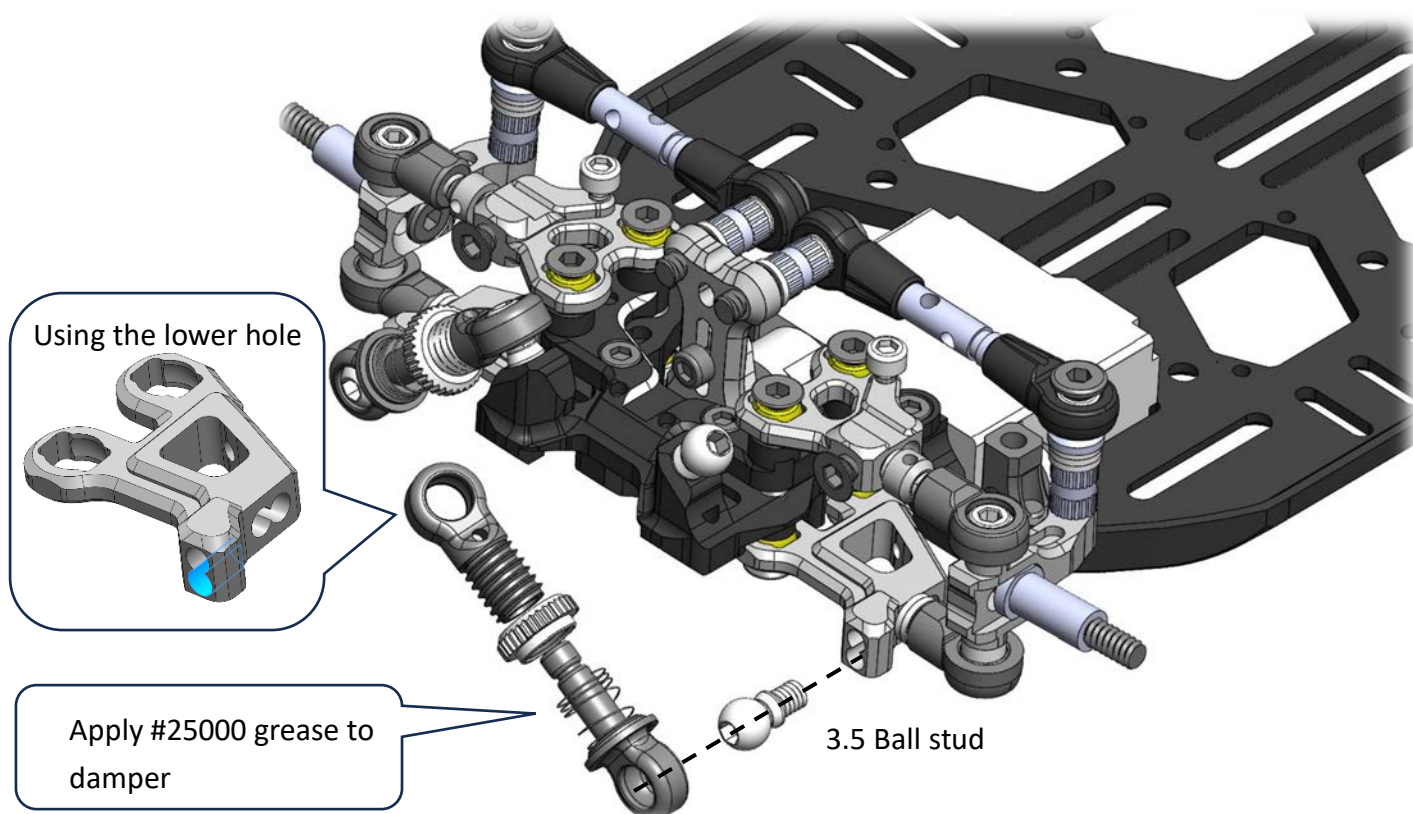
## Step 16



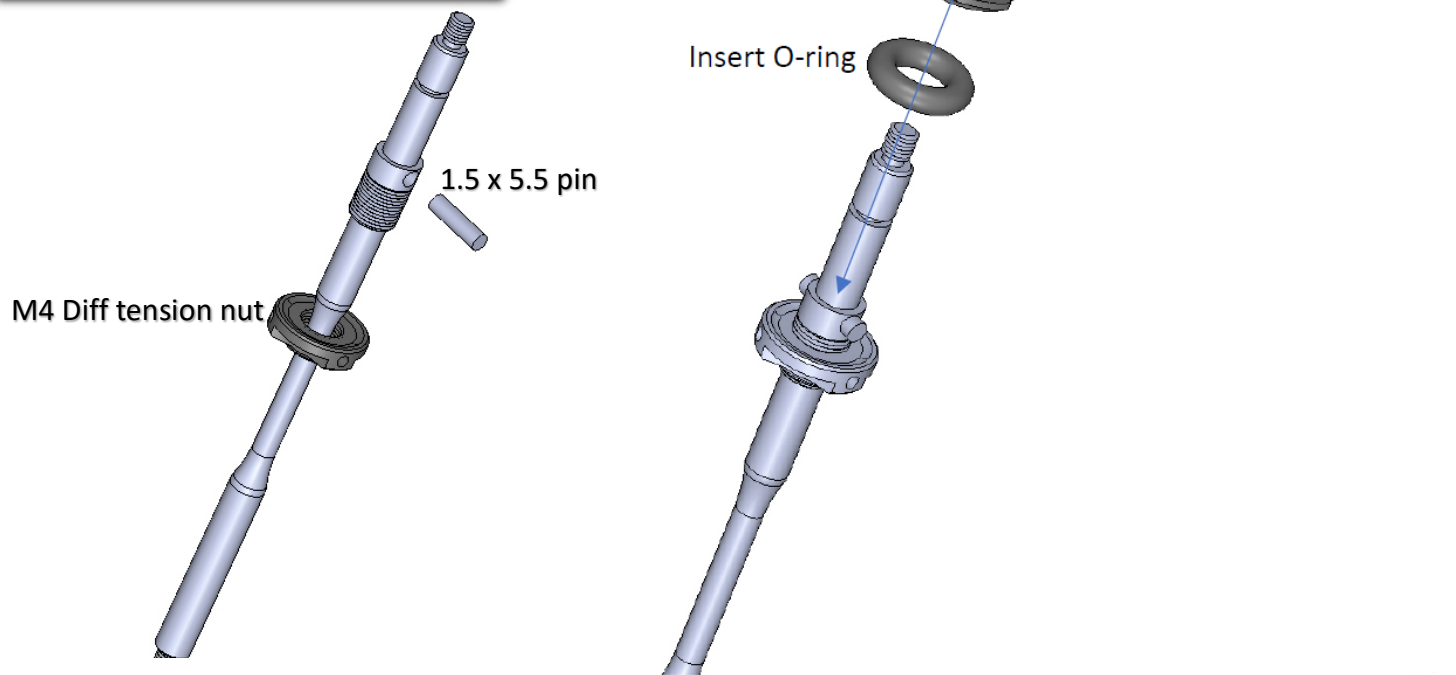
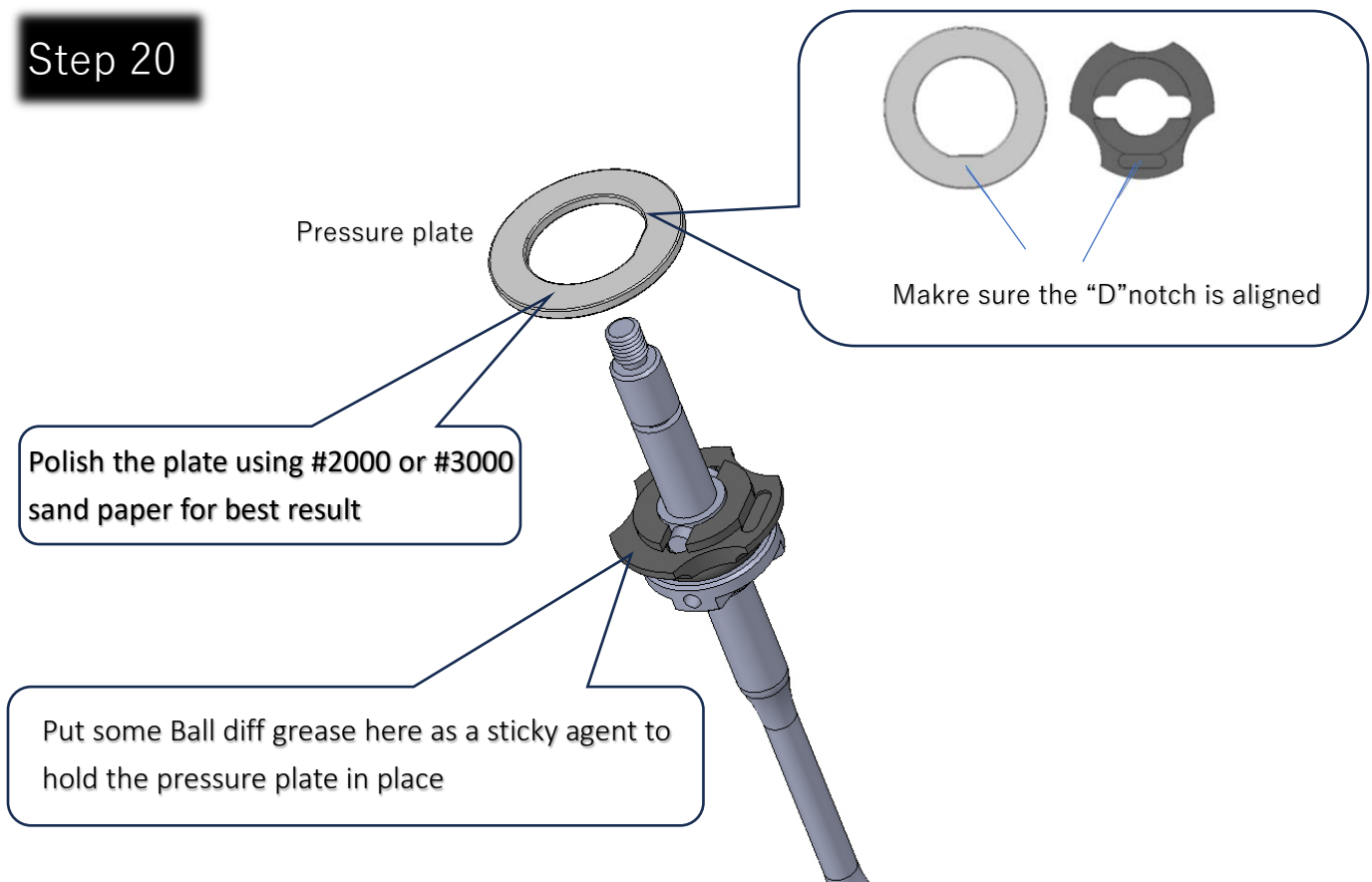
### Bump steer:

- Less shim here, more steering in mid corner
- more shim, less steering



**Step 17****Step 18 (Open Bag 09)**

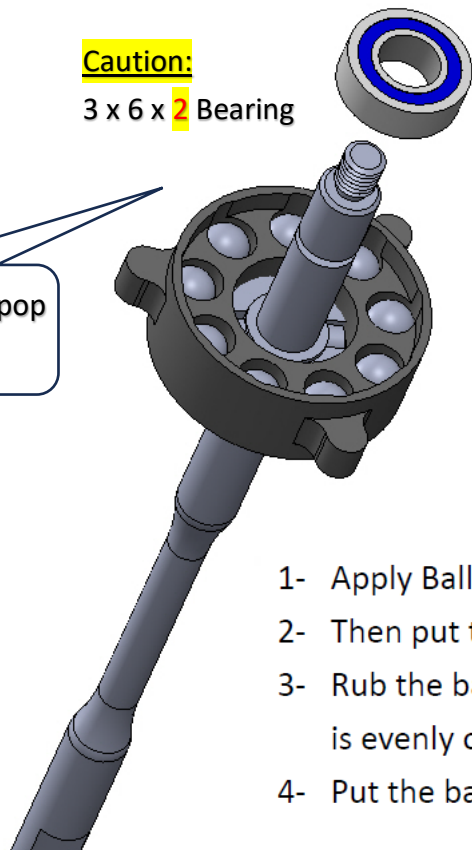


**Step 19 (Bag 10 and 11)****Step 20**

**Step 21**

**Caution:**  
3 x 6 x 2 Bearing

Insert the bearing and pop  
in steel balls



9 Ball – Stable more grip



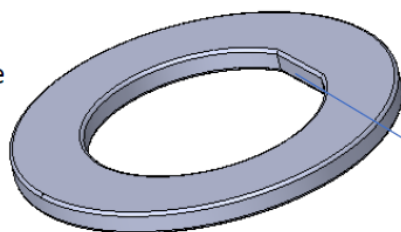
6 Ball – More steering



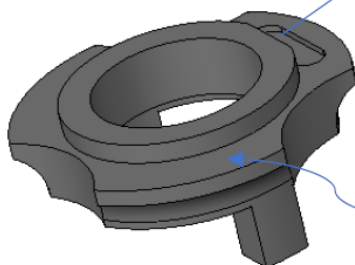
- 1- Apply Ball Diff Grease to hand palm.
- 2- Then put the balls on palm as well.
- 3- Rub the balls with finger to make sure the grease is evenly on the each of ball surface.
- 4- Put the balls in the ring.

**Step 22**

Pressure plate



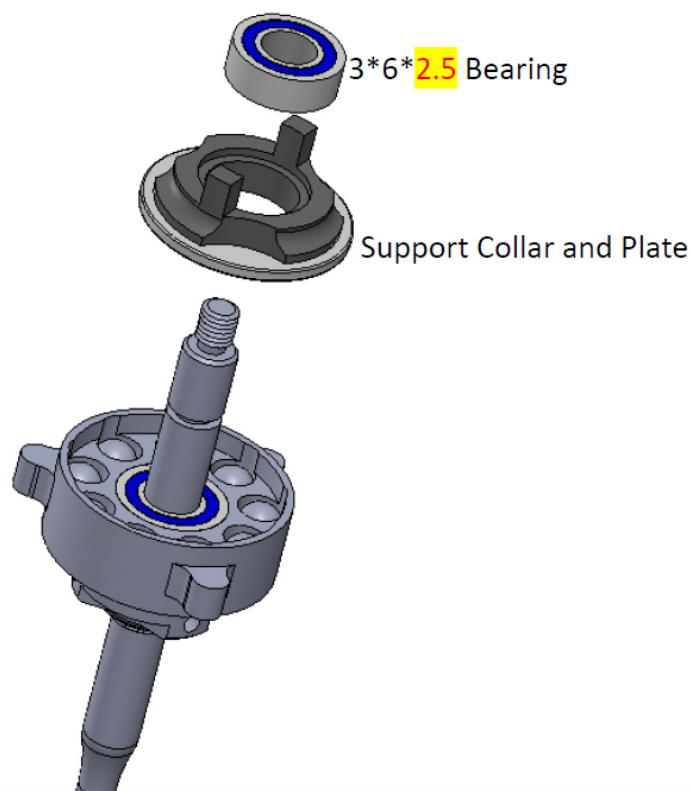
Support Collar



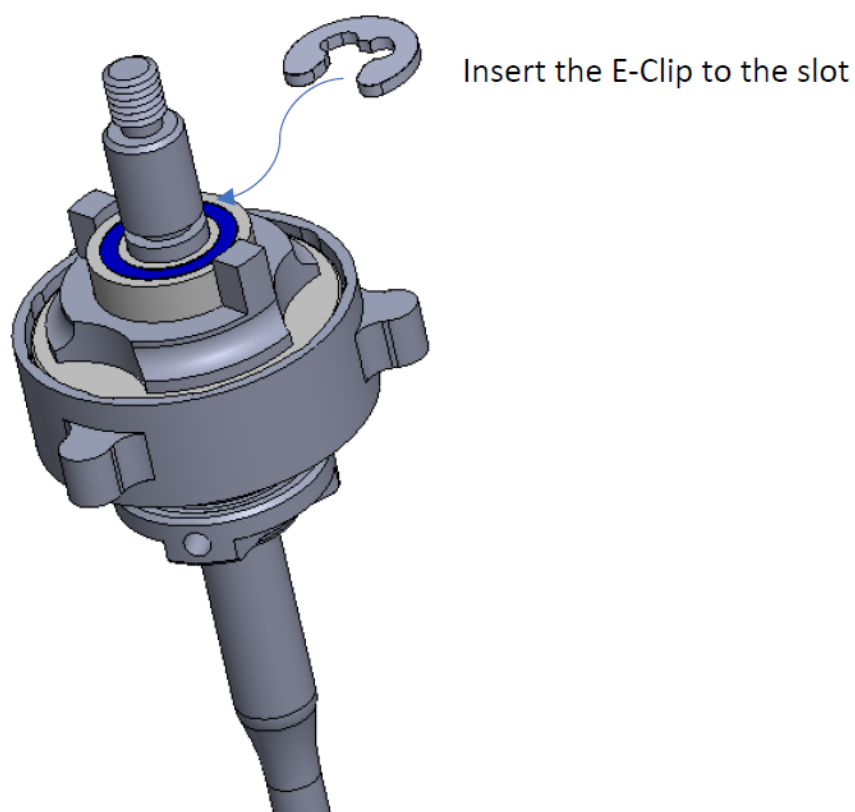
Make sure the flat notch is matched.

Apply Ball Diff Grease to the surface, as sticky agent to hold the pressure plate in place.

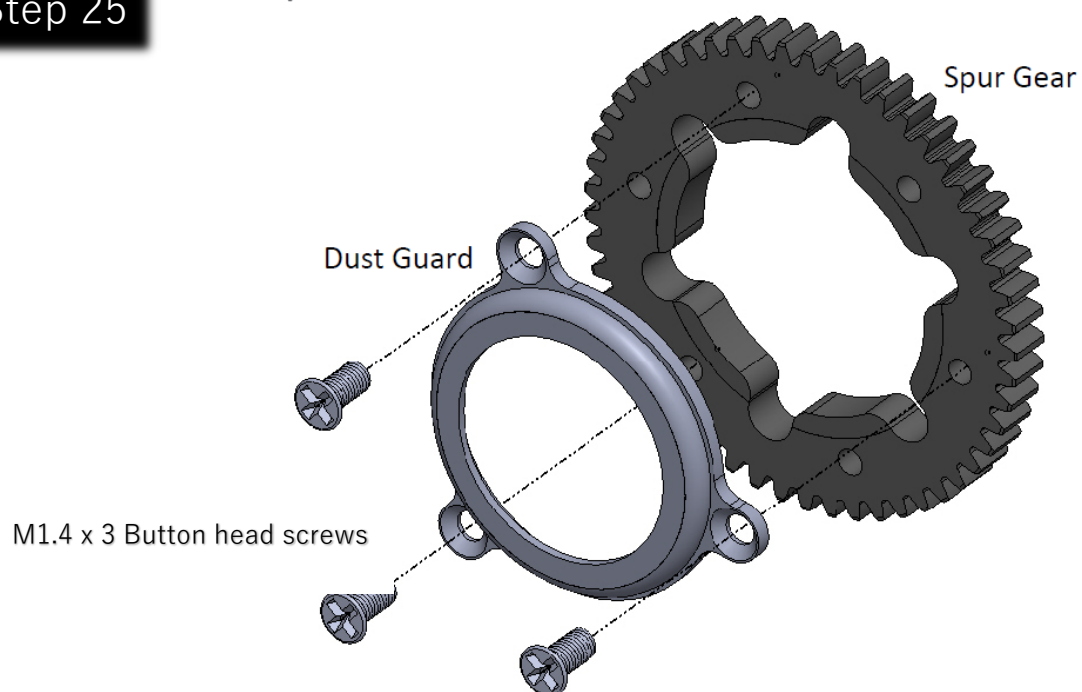
## Step 23



## Step 24

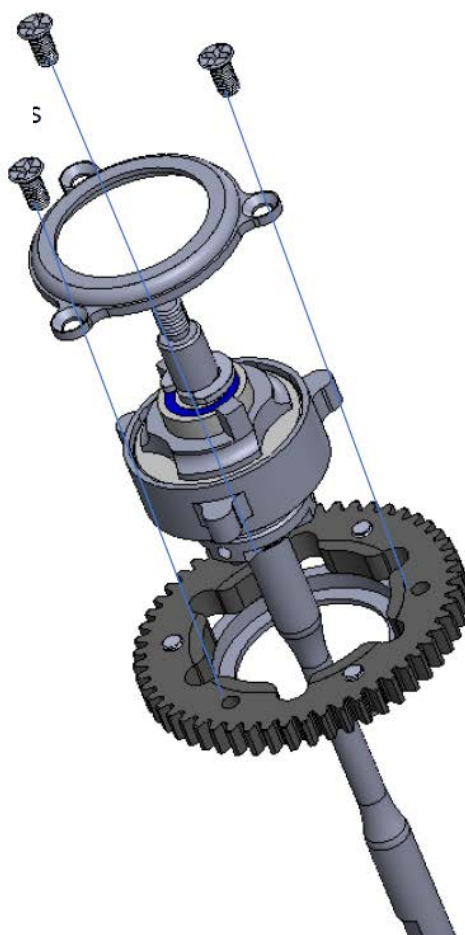


## Step 25



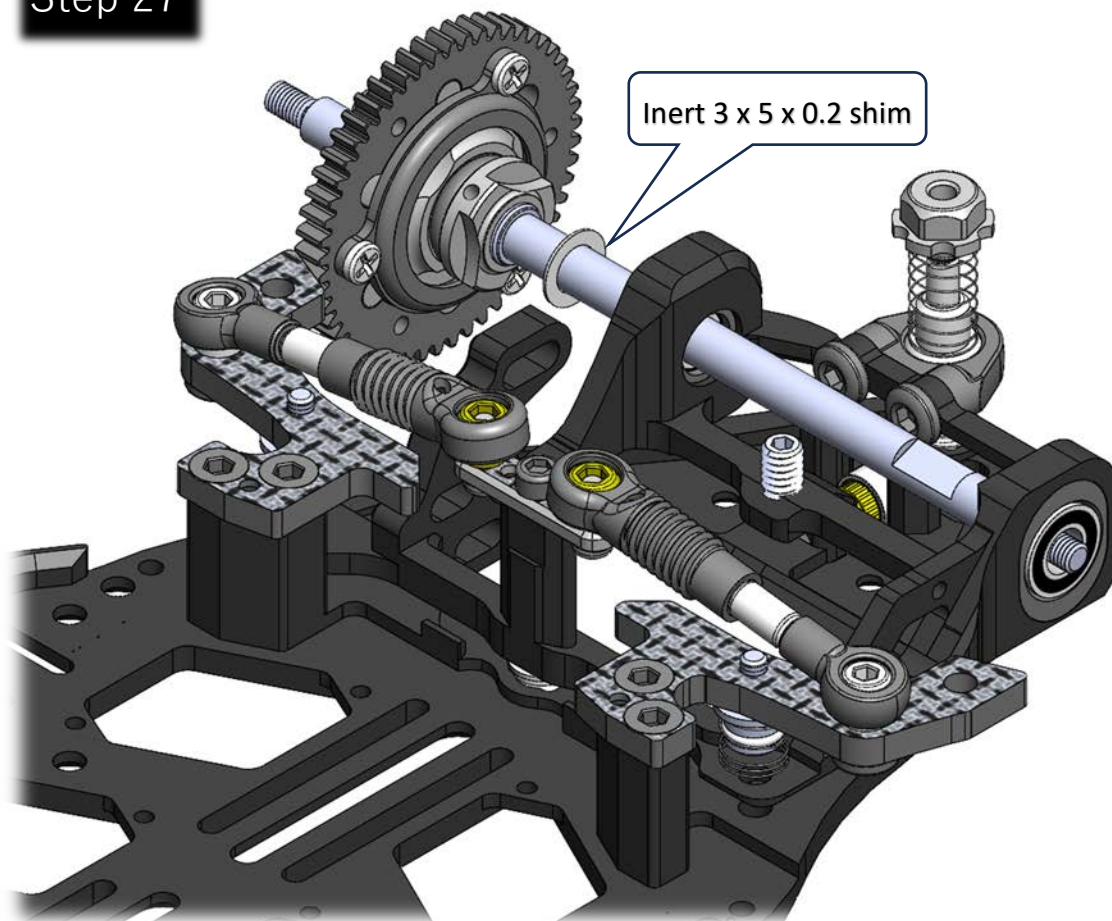
## Step 26

M1.4 x 3 screws

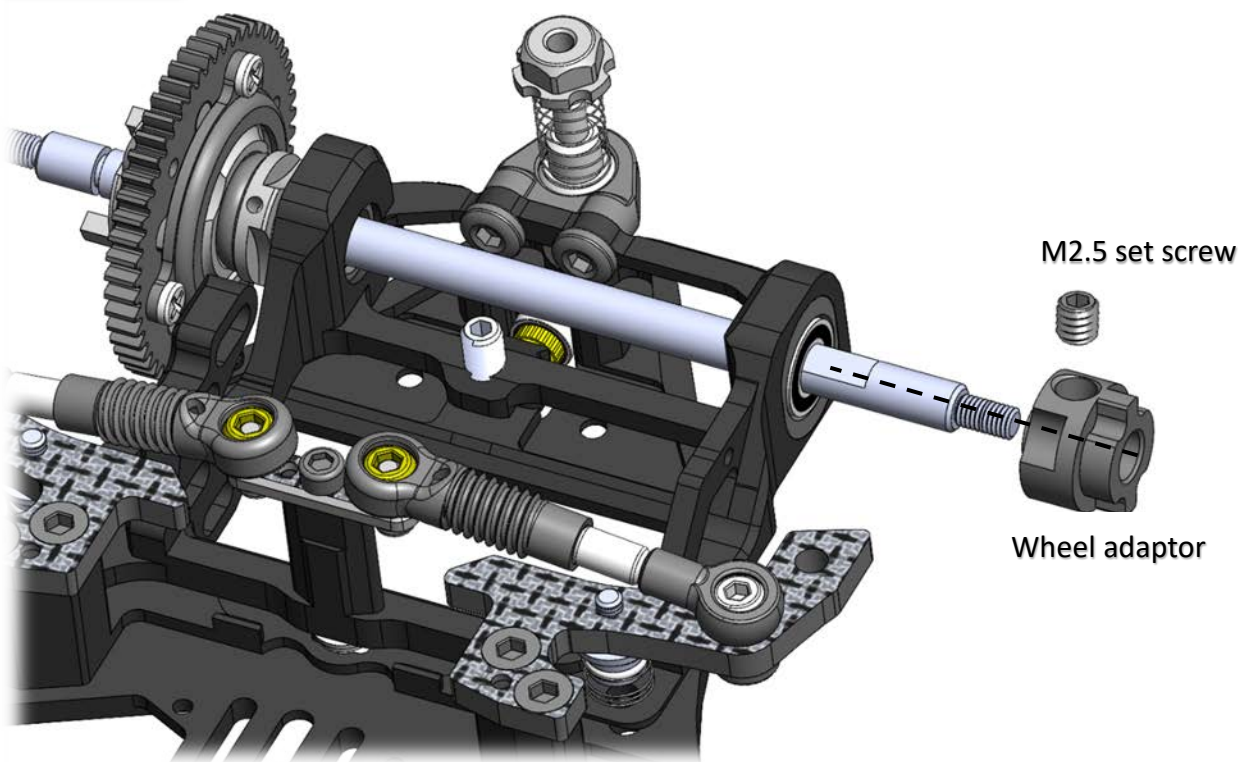


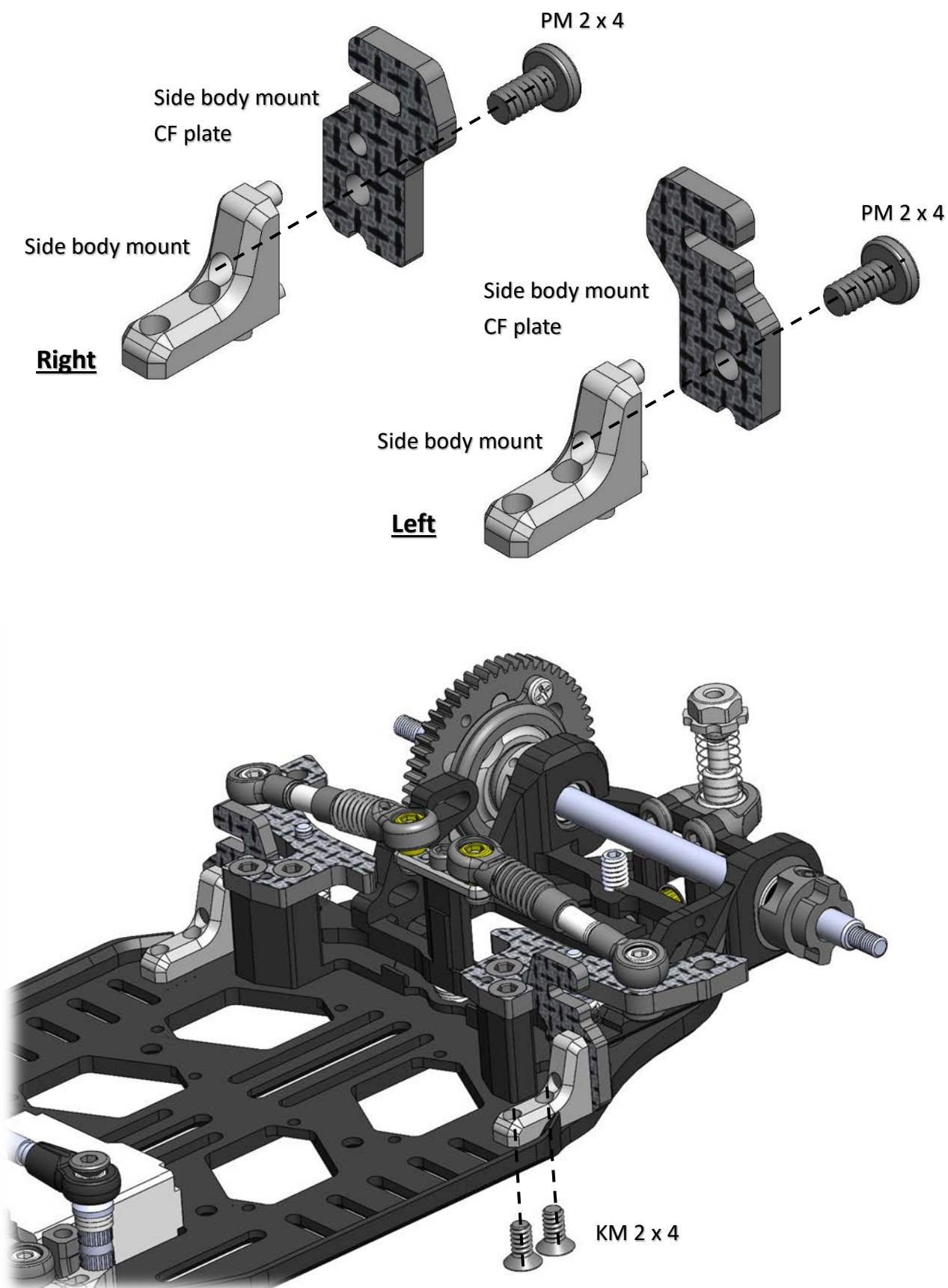


## Step 27



## Step 28

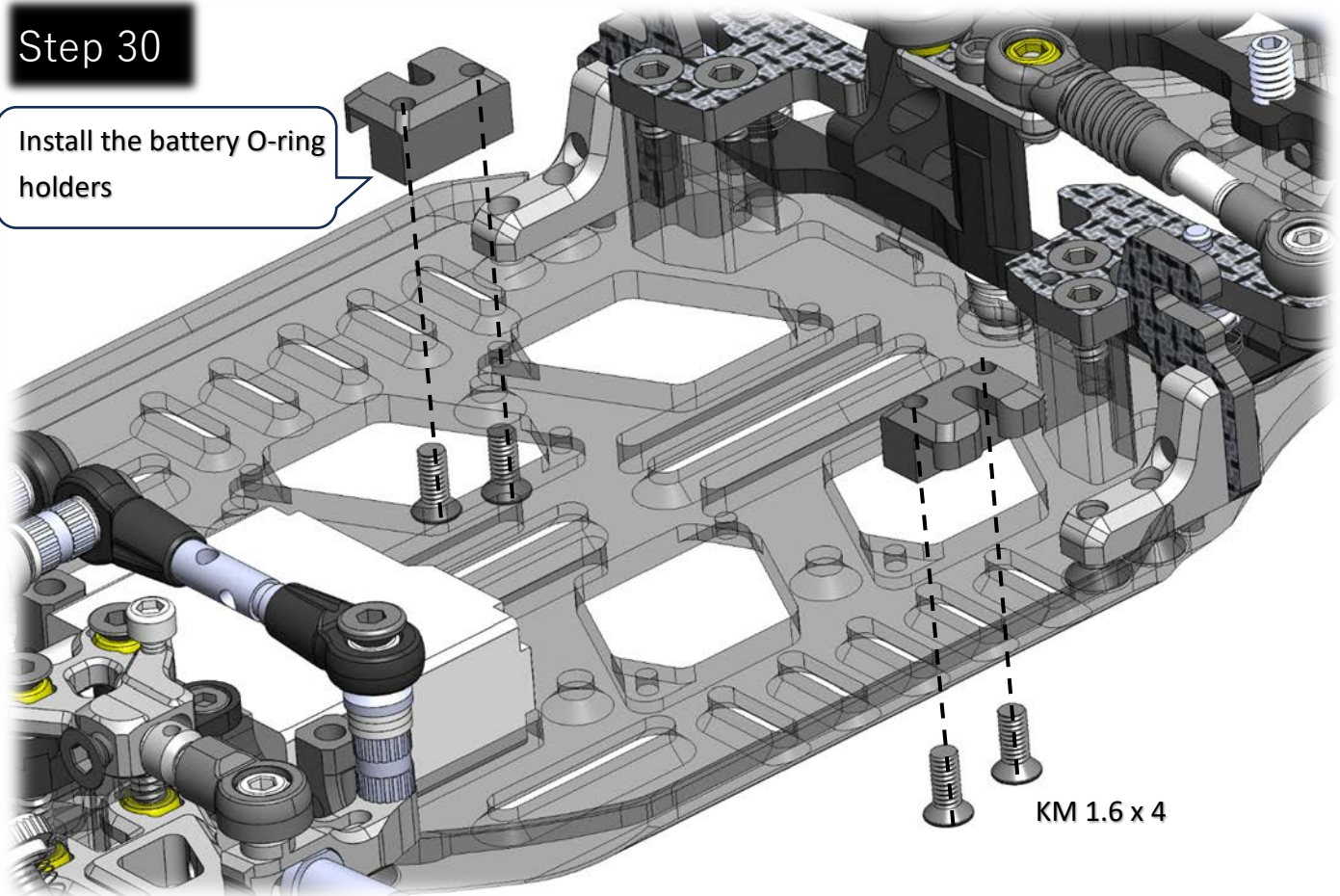


**Step 29 (Open Bag 12)**



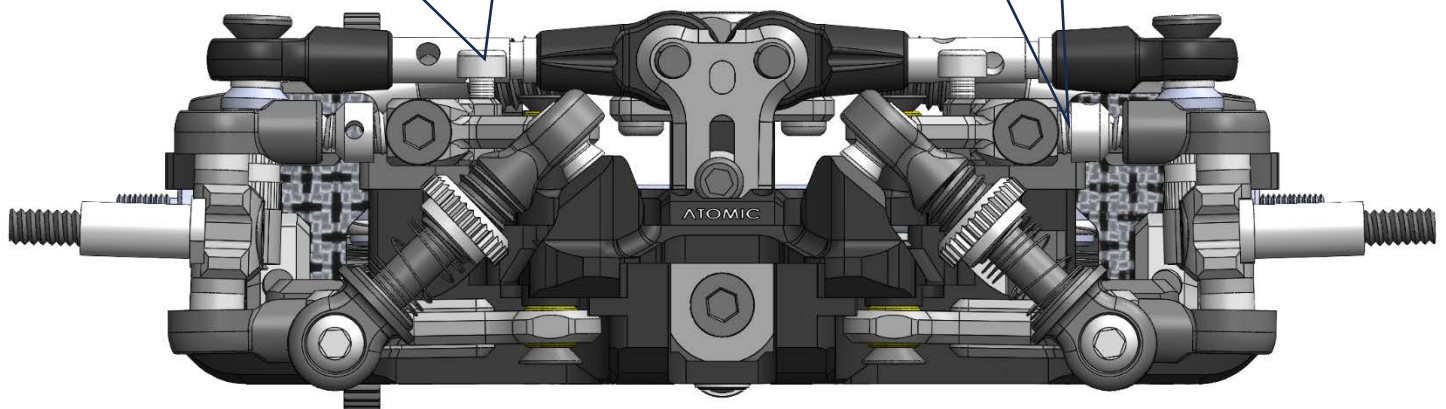
## Step 30

Install the battery O-ring holders



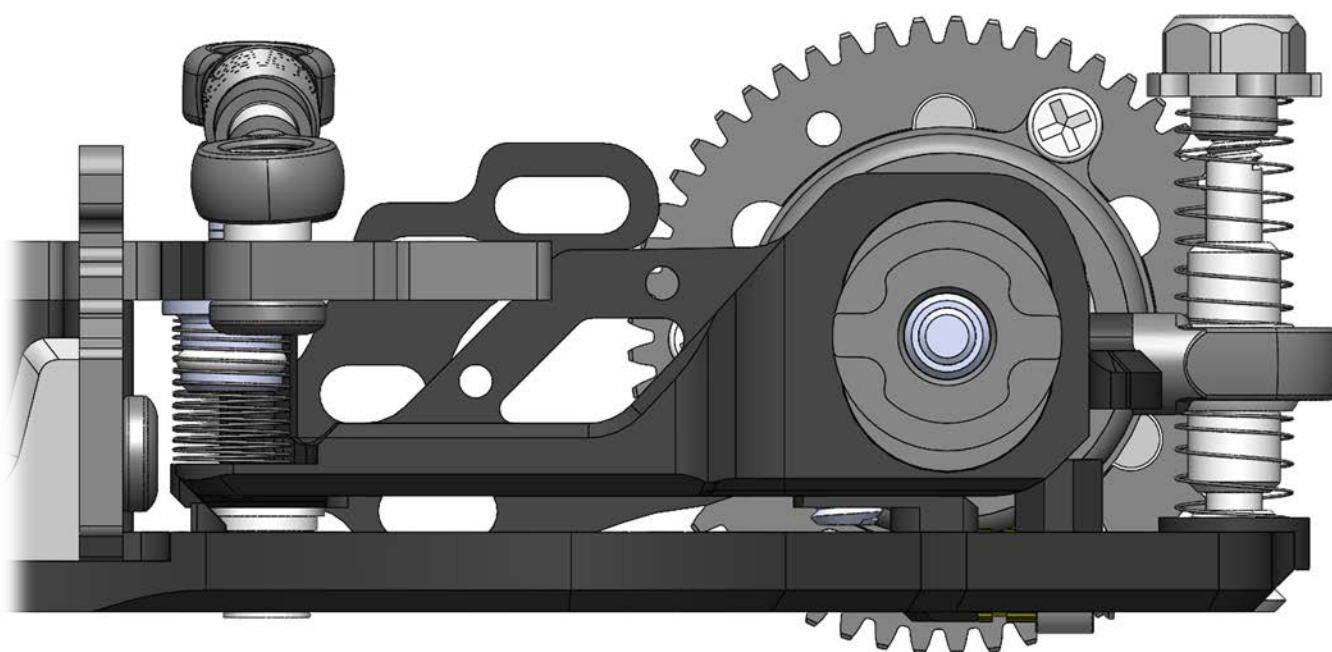
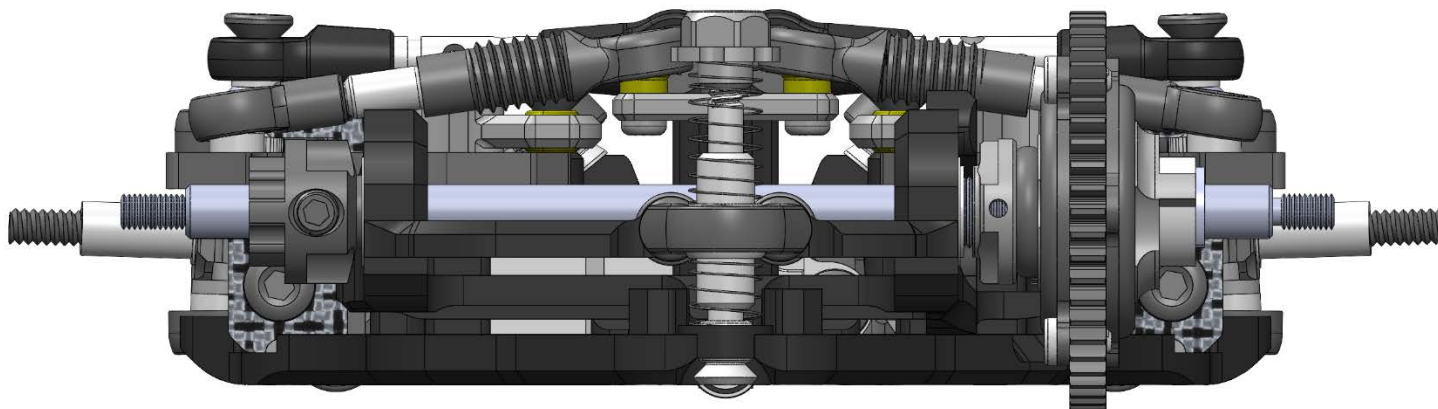
Adjust the droop screw on upper arms, make the upper arm flat is a good starting point

Adjust the camber angle to around 1.5 degree.



Ride Height around 2.0mm

Adjust the side spring to make the  
motor mount horizontal



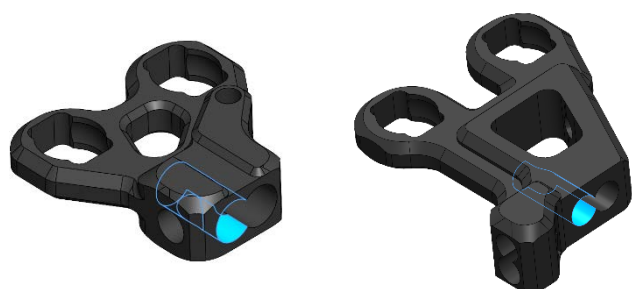
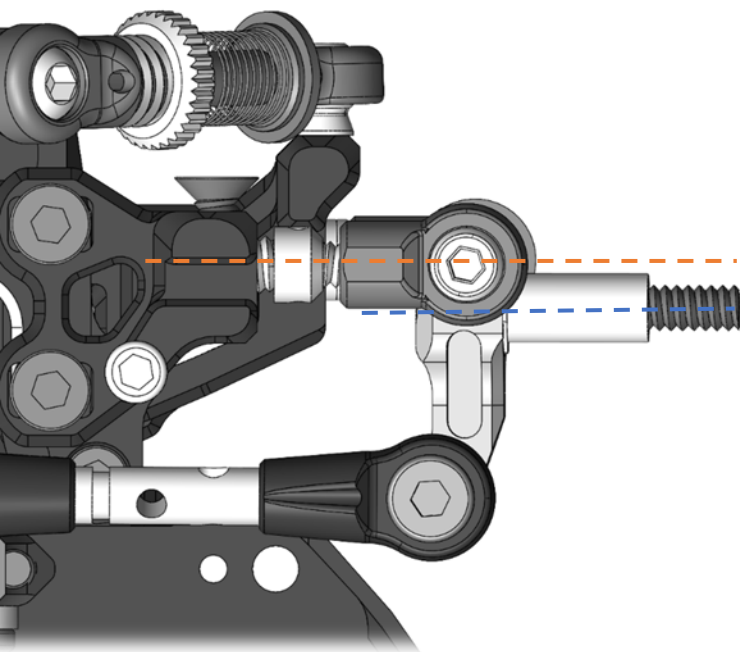
Adjust the top spring to make the Ride  
Height around 2.0mm



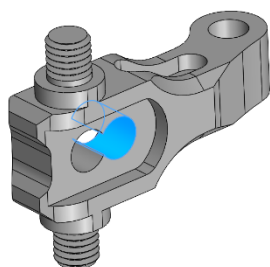
**1.5mm axle** trail is stock setup

It is easier to drive, more linear steering

Recommended for most situations



Front hole on arms

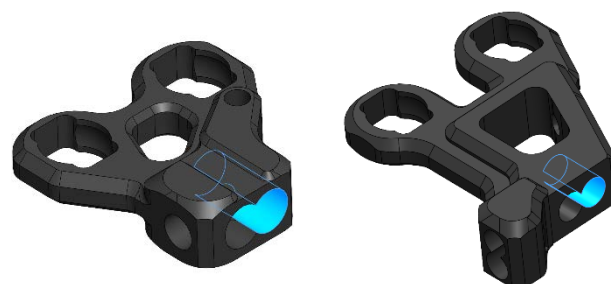
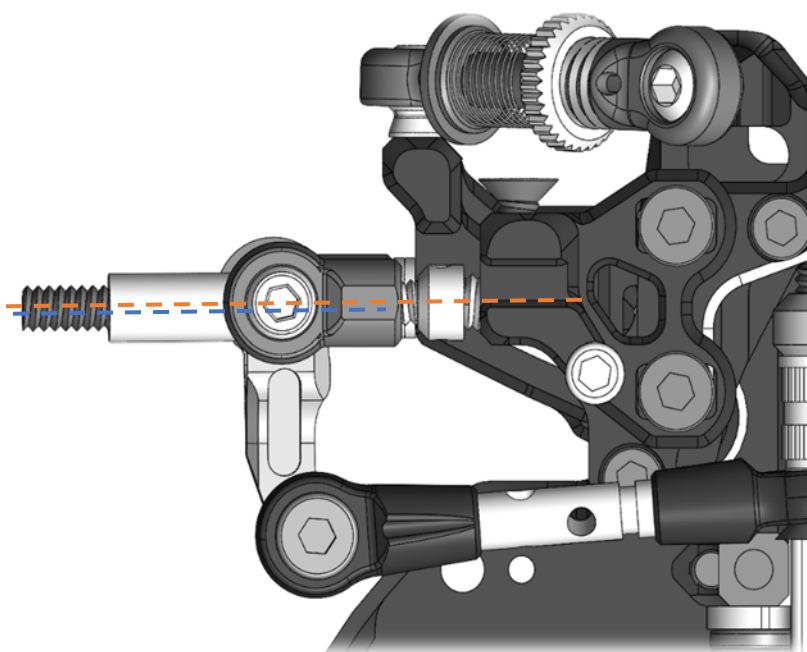


Rear hole on knuckle

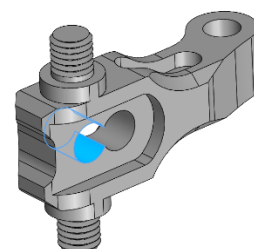
**0.5mm axle** trail for more aggressive

steering

Recommend for small tight tracks, steering



Rear hole on arms



Front hole on knuckle

Remember to use a button head 2 x 4 screw to secure the upper arm turnbuckle, instead of flat head 2 x 4. Because button head screw is longer.

